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4	Vertical Section	Small, Medium, Large or Extra Large Box	None
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7	Horizontal Section	Medium Box	-
8	Horizontal Section	Large Box	-
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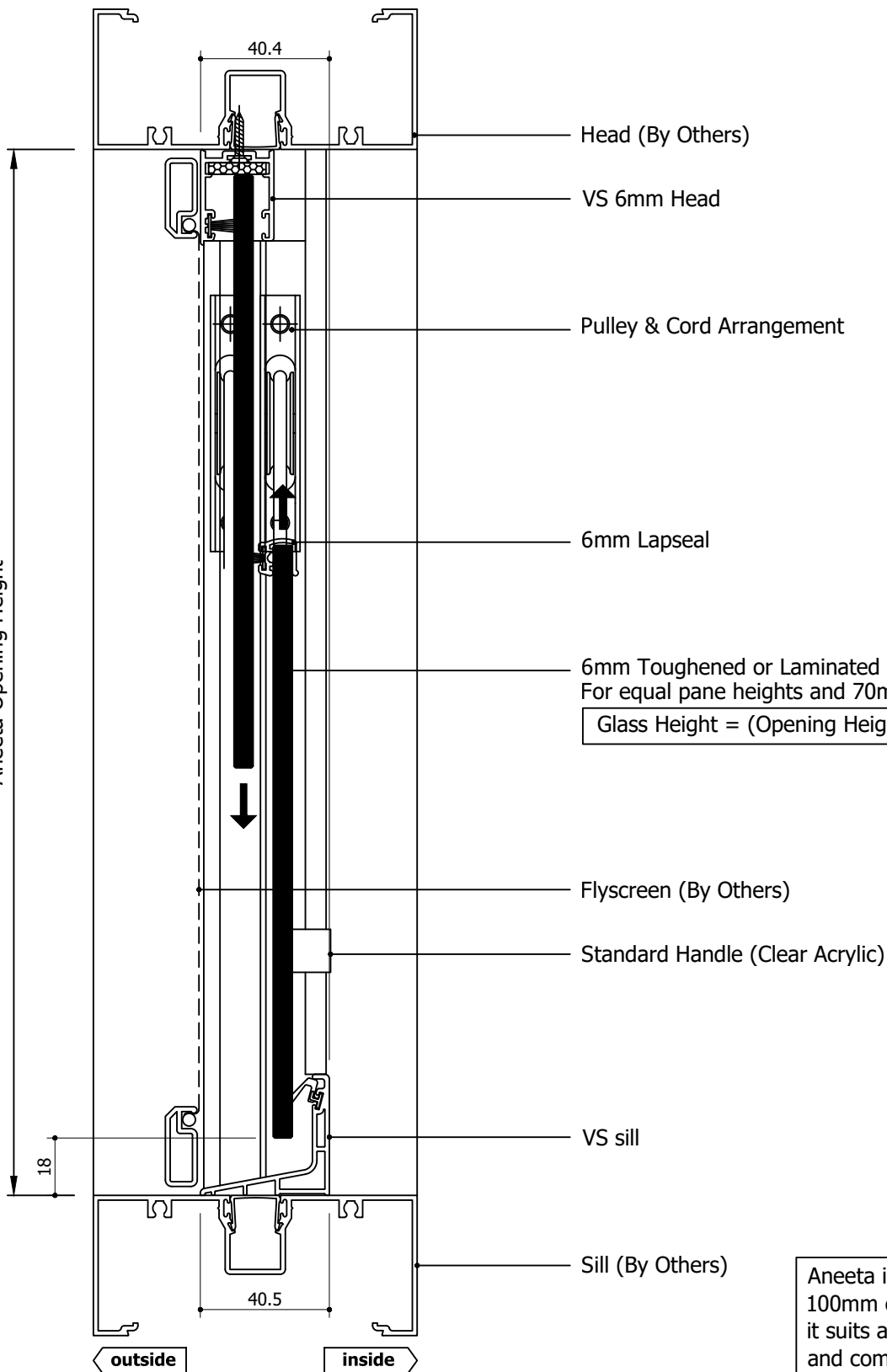
Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	20/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
D	Update with new template, sliding arrows	SE	Aug2023
C	Remove weight lock, add extension pin for outer pane	SE	May2023
B	Compile box sizes, update locks and pins	SE	Jan2021
A	Original issue	-	Jul2016

<p>Proprietary and confidential</p> <p>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</p>	Title: 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS			 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729		Material: in Aluminium Frame
						Finish:
						Die/Part:
						Dwg No:
						CS 2P6 SS A
Drwn: -	Chk: -	Date: 28/7/2016	Scale:	Sheet 1 of 9	Revision: G	



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Aneeta Opening Height



Aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	20/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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Title:
2 pane 6mm Duomode double servery vertical slider in aluminium frames SS
Small, Medium, Large, or Extra large box with VS sill
Vertical section A-A

Drwn: - Chk: - Date: 28/7/2016 Scale: 1:2 A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 2 of 9

Revision: G

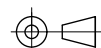
Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No:

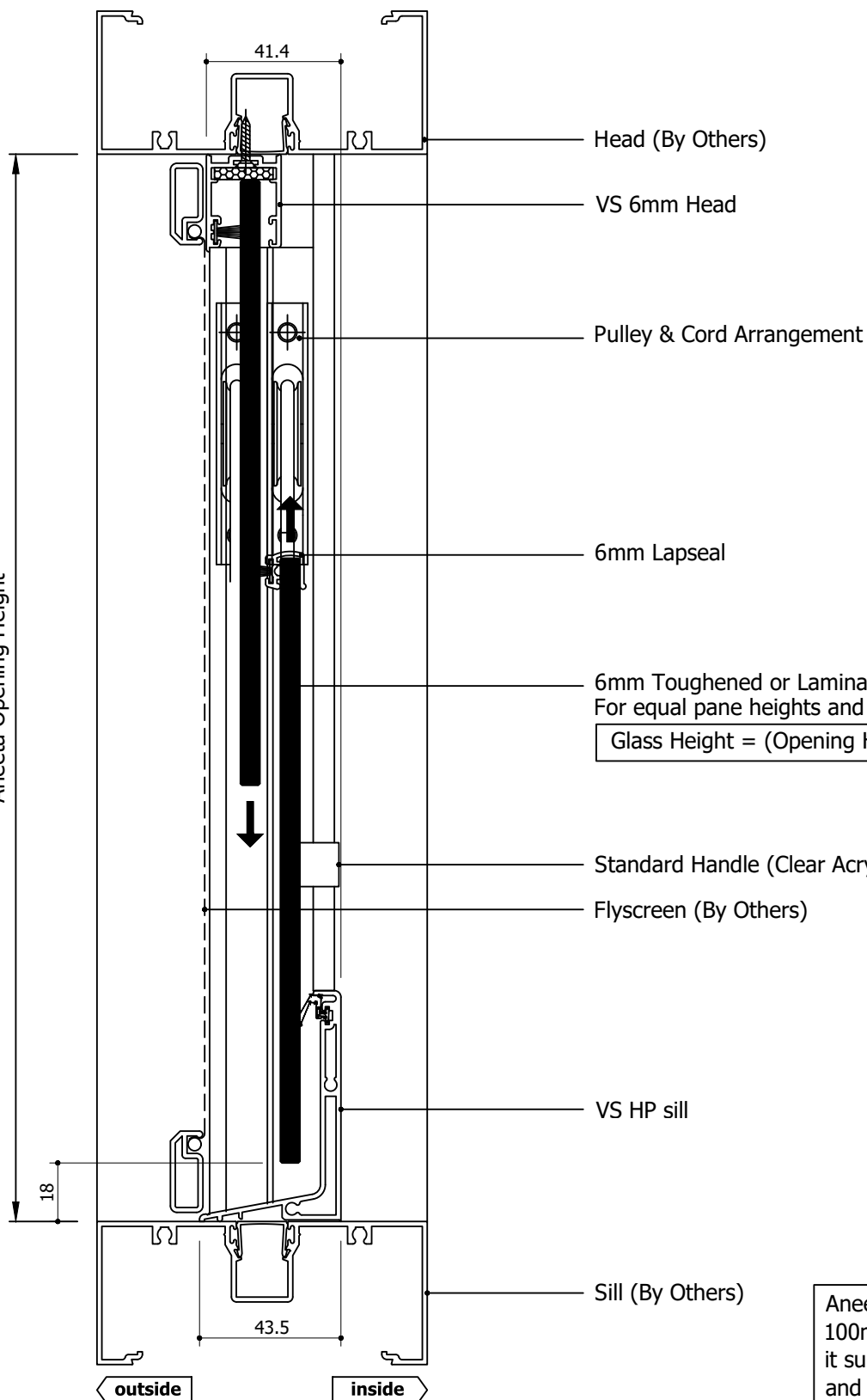
CS 2P6 SS A



IF IN DOUBT ASK - DO NOT SCALE DRAWING

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P6 SS A (G) - 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS.dwg

Aneeta Opening Height



Head (By Others)

VS 6mm Head

Pulley & Cord Arrangement

6mm Lapseal

6mm Toughened or Laminated Glass
For equal pane heights and 70mm overlap:

$$\text{Glass Height} = (\text{Opening Height} + 44\text{mm}) / 2$$

Standard Handle (Clear Acrylic)

Flyscreen (By Others)

VS HP sill

Sill (By Others)

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G	Delete P008 and replace with P229 - VS Sill	DF	20/8/2025
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Title:
2 pane 6mm Duomode double servery vertical slider in aluminium frames SS
Small, Medium, Large, or Extra large box with VS HP sill
Vertical section A-A

Drwn: - Chk: - Date: 28/7/2016 Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 3 of 9

Revision: G

Material: in Aluminium Frame

Finish:

Die/Part:

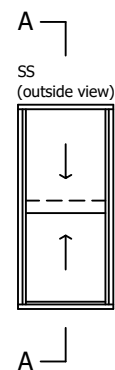
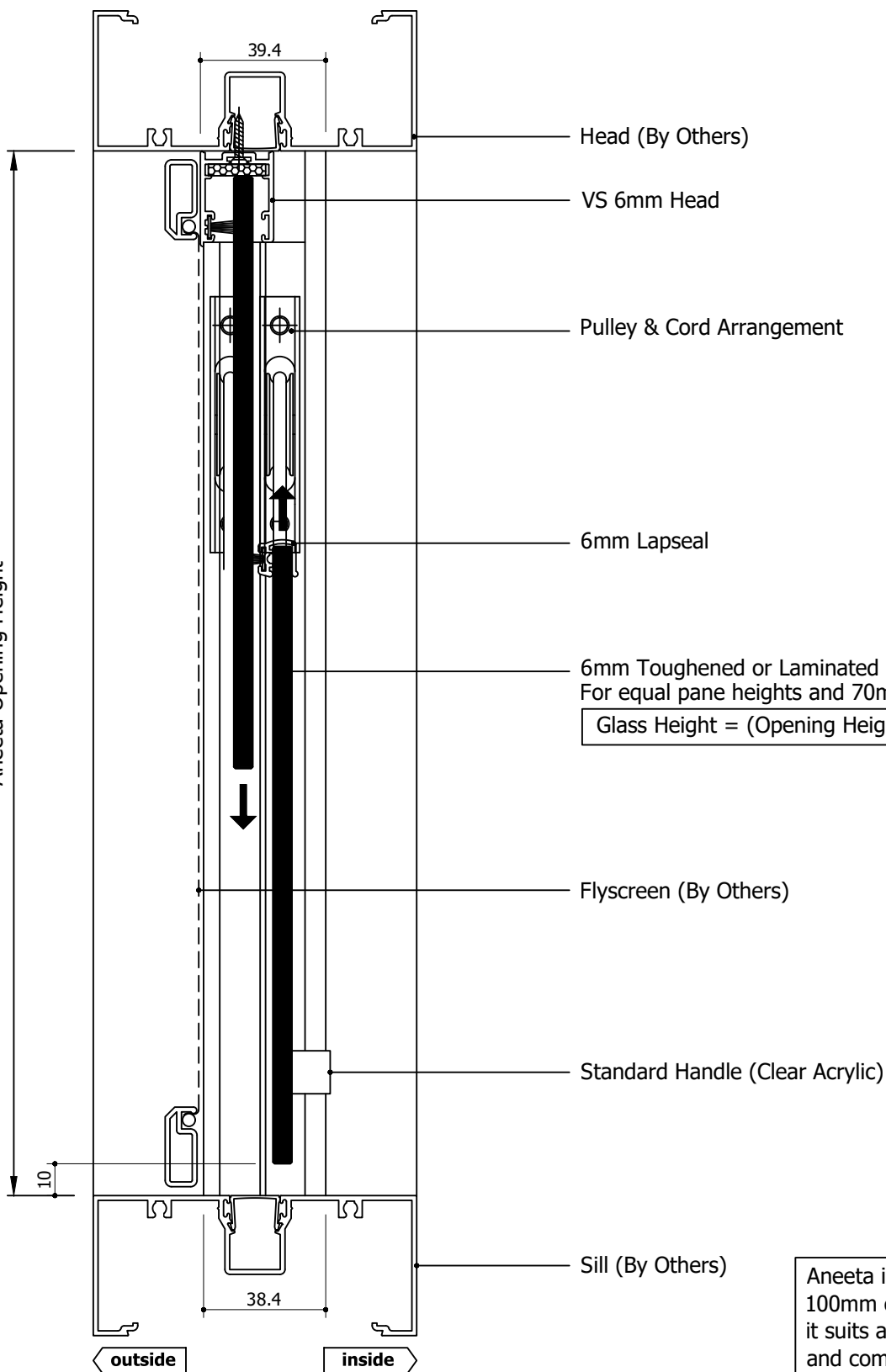
Dwg No:

CS 2P6 SS A



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Aneeta Opening Height



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Title:
2 pane 6mm Duomode double servery vertical slider in aluminium frames SS
Small, Medium, Large, or Extra large box with no sill profile
Vertical section A-A

Drwn: - Chk: - Date: 28/7/2016 Scale: 1:2 A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

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Revision: G

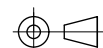
Material: in Aluminium Frame

Finish:

Die/Part:

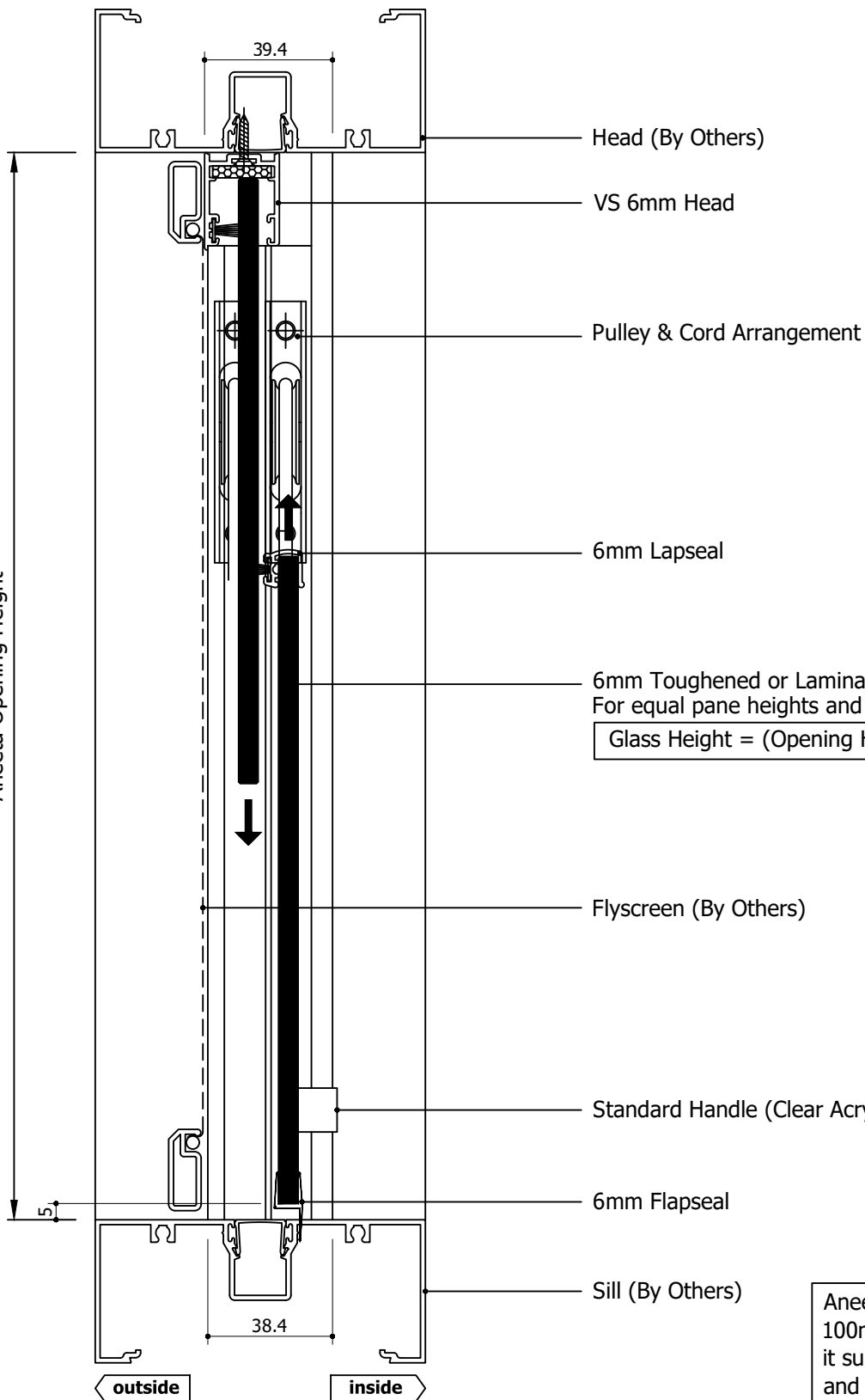
Dwg No:

CS 2P6 SS A



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Aneeta Opening Height



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B	Compile box sizes, update locks and pins	SE	Jan2021
A	Original issue	-	Jul2016

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Title:
2 pane 6mm Duomode double servery vertical slider in aluminium frames SS
Small, Medium, Large, or Extra large box with 6mm flapseal at sill
Vertical section A-A

Drwn: - Chk: - Date: 28/7/2016 Scale: 1:2 A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

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Revision: G

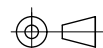
Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No:

CS 2P6 SS A



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Glass Width = Opening Width - 100mm

Aneeta Opening Width

Flyscreen (By Others)

6mm combination tee

Top Pane

41.6

41.6

Bottom Pane

Aluminium Cover

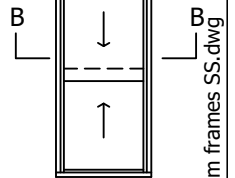
Lock

60 x 30mm Box Containing Counterweight

Flush Filler (By Others)

Jamb (By Others)

SS
(outside view)



outside

inside

Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	20/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
D	Update with new template, sliding arrows	SE	Aug2023
C	Remove weight lock, add extension pin for outer pane	SE	May2023
B	Compile box sizes, update locks and pins	SE	Jan2021
A	Original issue	-	Jul2016

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Title:
2 pane 6mm Duomode double servery vertical slider in aluminium frames SS
Small box

Horizontal section B-B

Drwn: - Chk: - Date: 28/7/2016 Scale: 1:1 A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 6 of 9

Revision: G

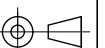
Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No:

CS 2P6 SS A



IF IN DOUBT ASK - DO NOT SCALE DRAWING

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P6 SS A (G) - 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS.dwg

Glass Width = Opening Width - 110mm

Aneeta Opening Width

Flyscreen (By Others)

6mm combination tee

Top Pane

41.6

41.6

Bottom Pane

Aluminium Cover

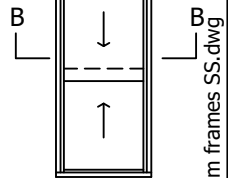
Lock

80 x 35mm Box Containing Counterweight

Flush Filler (By Others)

Jamb (By Others)

SS
(outside view)



outside

inside

Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	20/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
D	Update with new template, sliding arrows	SE	Aug2023
C	Remove weight lock, add extension pin for outer pane	SE	May2023
B	Compile box sizes, update locks and pins	SE	Jan2021
A	Original issue	-	Jul2016

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	Horizontal section B-B		
Drwn: -	Chk: -	Date: 28/7/2016	Scale: 1:1@A4

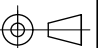


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 7 of 9

Revision: G

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	CS 2P6 SS A



IF IN DOUBT ASK - DO NOT SCALE DRAWING

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P6 SS A (G) - 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS.dwg

Glass Width = Opening Width - 130mm

Aneeta Opening Width

Flyscreen (By Others)

6mm combination tee

Top Pane

41.6

41.6

Bottom Pane

Aluminium Cover

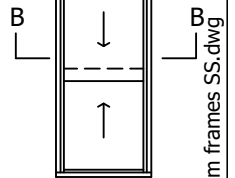
Lock

100 x 45mm Box Containing Counterweight

Flush Filler (By Others)

Jamb (By Others)

SS
(outside view)



outside

inside

Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	20/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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A	Original issue	-	Jul2016

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Title:
2 pane 6mm Duomode double servery vertical slider in aluminium frames SS
Large box

Horizontal section B-B

Drwn: - Chk: - Date: 28/7/2016 Scale: 1:1 A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 8 of 9

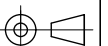
Revision: G

Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: CS 2P6 SS A



IF IN DOUBT ASK - DO NOT SCALE DRAWING

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P6 SS A (G) - 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS.dwg

Glass Width = Opening Width - 192mm

Aneeta Opening Width

Flyscreen (By Others)

6mm combination tee

Top Pane

41.6

41.6

Bottom Pane

Aluminium Cover

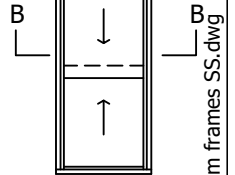
Lock

101.6 x 72.6mm Box Containing Counterweight

Flush Filler (By Others)

Jamb (By Others)

SS
(outside view)



outside

inside

Rev	Description	Approved By	Date
G	Delete P008 and replace with P229 - VS Sill	DF	20/8/2025
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
D	Update with new template, sliding arrows	SE	Aug2023
C	Remove weight lock, add extension pin for outer pane	SE	May2023
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Proprietary and confidential		Title: 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS Extra large box	
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Drwn: -	Chk: -	Date: 28/7/2016	Scale: 1:1 A4

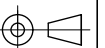


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 9 of 9

Revision: G

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	CS 2P6 SS A



IF IN DOUBT ASK - DO NOT SCALE DRAWING

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\3. Duomode\CS 2P6 SS A (G) - 2 pane 6mm Duomode double servery vertical slider in aluminium frames SS.dwg